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## Company Profile

Evolution is a **leader in the steel and fabrication industry**, offering industrial metal cutting products, metal drilling products and related accessories. With a **strong focus on customer service** and determination to achieve unmatched quality, Evolution offers the **highest product value** to a rapidly growing and changing market.

Evolution's **United States headquarters** is based out of Davenport, Iowa, allowing centralized distribution for the entire North American customer base. **Worldwide locations** offer distribution in Europe, Asia, South America, Australia and Africa.

"**Innovation Defined**" is the company motto and Evolution achieves this by continuously improving existing products and adding new products to **effectively complement** Evolution's current portfolio.

## Quality Assurance & Warranty

All Evolution power tools are put through quality assurance testing and are **guaranteed to be free of defects in workmanship** or materials for three years from the date of purchase.

Refer to Evolution's instruction manuals for full details.

**All warranty claims** must be submitted by the owner/user of the product and can only be evaluated and authorized by Evolution's Service Department. **Claims can be made by calling 563-209-9173.**

Upon approval, Evolution will **arrange for collection** of the product to be shipped to Evolution's facilities. Evaluation and warranty service is **guaranteed within two full business days** of receiving product. Saw blades, annular cutters, step drills and product accessories are not covered under the **three year limited warranty**.

## Power Tool Repair Services

Evolution's full service repair department is equipped to promptly handle service on all Evolution products.

- Upon approval of service estimate, Evolution guarantees product to be **repaired and shipped** in no more than 2 business days.



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www.evolutionbuild.com

# RAGE-B

## 7-1/4" MULTIPURPOSE CUTTING CIRCULAR SAW\*



### MULTIPURPOSE CUTTING - EASILY CUTS STEEL, ALUMINUM, WOOD (WITH NAILS) & PLASTIC USING ONE SAW AND ONE BLADE!

- **Powerful 1200W motor** easily copes with the rigors of Multipurpose cutting.
- Ergonomic handle provides **ultimate cutting comfort** and control.
- RAGEBLADE cuts up to **165 feet of 1/4" steel\*\***.
- **Why would you buy a saw that only cuts wood, when you can buy a RAGE-B Multipurpose saw?**
- approved.



**Designed for cutting:**  
**80% WOOD**  
**20% STEEL**



#### Advanced technology; out-performs angle grinders

When cutting steel, the material has a workable finish. Virtually no heat, burrs or sparks are created, unlike inherently dangerous angle grinders (shown left).



#### 0-45° bevel tilt

Easy-to-access 0-45° bevel tilt and adjustable depth of cut enhances the saw's versatility. Plus, clear line of sight ensures accurate cuts every time.



#### Don't forget...

Evolution's optional 7-1/4" Diamond Blade, available for cutting Stone, Concrete & Brick. With this accessory, the RAGE-B® is the complete cutting package!

\*Important notice: Always use supplied safety equipment when operating. \*\*Evolution's internal test data.



### Technical Specifications

Motor (120v ~ 60Hz)	1200W
<b>Amps</b>	<b>10.5</b>
Horsepower	1.6
<b>RPM (No Load)</b>	<b>3900</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>96.6dB(A)</b>
Vibration Level (Under Load)	4.8m/s <sup>2</sup>
<b>Maximum Thickness Of Cut (Mild Steel Plate)</b>	<b>1/4"</b>
Maximum Thickness Of Cut (Square Tube)	1/8"
<b>Maximum Cutting Depth At 90°</b>	<b>2-1/4"</b>
Maximum Cutting Depth At 45°	1-3/8"
<b>Tool Weight</b>	<b>9lbs</b>
Tool Dimensions (H x W x L)	10" x 10" x 13"
<b>Shipping Weight</b>	<b>12lbs</b>
Shipping Dimensions (H x W x L)	15" x 11" x 12"
<b>UPC</b>	<b>849713039941</b>
Part Number	RAGEB

### Supplied With

7-1/4" RAGE Multipurpose TCT Blade, Fence Guide, Blade Change Hex Key, Safety Goggles, Ear Plugs & Manual.

### 7-1/4" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>20</b>	<b>20mm</b>	<b>.067"</b>	<b>RAGEBLADE</b>
Diamond	0	20mm	.098"	185BLADEDMD





# RAGE1

## 7-1/4" MULTIPURPOSE CUTTING CIRCULAR SAW\*



**MULTIPURPOSE CUTTING - EASILY CUTS STEEL, ALUMINUM, WOOD (WITH NAILS) & PLASTIC USING ONE SAW AND ONE BLADE!**

- **Powerful 1050W motor** easily copes with the rigors of Multipurpose cutting.
- **Advanced performance;** outperforms all other saws.
- RAGEBLADE cuts up to **165 feet of 1/4" steel\*\***.
- **CSA approved.**



### Technical Specifications

Motor (120v ~ 60Hz)	1050W
<b>Amps</b>	<b>15</b>
Horsepower	1.5
<b>RPM (No Load)</b>	<b>3900</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>100.8dB(A)</b>
Vibration Level (Under Load)	4.8m/s <sup>2</sup>
<b>Maximum Thickness Of Cut (Mild Steel Plate)</b>	<b>1/4"</b>
Maximum Thickness Of Cut (Square Tube)	1/8"
<b>Maximum Cutting Depth At 90°</b>	<b>2-1/4"</b>
Maximum Cutting Depth At 45°	1-3/8"
<b>Tool Weight</b>	<b>13lbs</b>
Tool Dimensions (H x W x L)	8-1/2" x 10" x 17-1/2"
<b>Shipping Weight</b>	<b>25lbs</b>
Shipping Dimensions (H x W x L)	16" x 11-1/2" x 21-1/2"
<b>UPC</b>	<b>849713009913</b>
Part Number	RAGE1

### Supplied With

7-1/4" RAGE Multipurpose TCT Blade, Carrying Case, Fence Guide, Spare Carbon Brush Set, Wrench, Safety Goggles, Ear Plugs & Manual.

### 7-1/4" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>20</b>	<b>20mm</b>	<b>.067"</b>	<b>RAGEBLADE</b>
Diamond	0	20mm	.098"	185BLADED



**Designed for cutting:**  
20% WOOD  
80% STEEL



### Advanced technology; out-performs angle grinders

When cutting steel, the material has a workable finish. Virtually no heat, burrs or sparks are created, unlike inherently dangerous angle grinders (shown left).



### 0-45° bevel tilt

0-45° bevel tilt enhances the versatility of the saw. Other features include a safety switch with overload protection and an auto debris collection system, which collects chips automatically.



### Adjustable cutting depth

Features an easily adjustable depth of cut, plus a clear visibility panel to aid accurate cutting. Heavy-duty and extremely portable.

\*Important notice: Always use supplied safety equipment when operating. \*\*Evolution's internal test data.

# RAGE2

## 14" MULTIPURPOSE CUTTING CHOP SAW\*



**QUICKER, SAFER, MORE ACCURATE & ECONOMICAL THAN AN ABRASIVE SAW!**

- Longer lasting: 1 Multipurpose cutting blade = 20 or more abrasive discs.
- 4 times faster cutting than abrasive saws.
- Cuts cleanly without excessive heat, burrs or the necessity of coolant.
- Supplied V-block for securely clamping pipe.



### Heavy duty performance!

A 14" RAGE® Multipurpose blade can make 750 cuts before a replacement blade is required.\*\* Ideal for cutting steel plate, square tube, angle iron, pipe and tube.



### Advanced technology; out-performs abrasive saws.

When cutting steel, the material has a workable finish. Virtually no heat, burrs or sparks are created, unlike inherently dangerous abrasive saws (shown left).



### 0-45° Fast action swivel clamp enables cuts to be made from 0-45°.

High-torque gearbox reduces motor load and improves performance. A pull-out collection tray - makes it easy to dispose of metal chips.

\*Important notice: Always use supplied safety equipment when operating.  
\*\*Evolution's internal test conducted on mild steel 2" square tube - 1/4" wall cut in 'diamond' position.



### Technical Specifications

Motor (120v ~ 60Hz)	1800W
<b>Amps</b>	<b>15</b>
Horsepower	2.4
<b>RPM (No Load)</b>	<b>1450</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>121dB(A)</b>
Maximum Thickness Of Cut	1/4"
<b>Maximum Cut 90° (Square)</b>	<b>4-3/4" x 4-3/4"</b>
Maximum Cut 90° (Rectangle)	4" x 8"
<b>Maximum Cut 90° (Round)</b>	<b>5-1/8"</b>
Maximum Cut 45° (Square)	3-1/2" x 3-1/2"
<b>Maximum Cut 45° (Rectangle)</b>	<b>3-1/8" x 4-3/8"</b>
Maximum Cut 45° (Round)	4-1/8"
<b>Tool Weight</b>	<b>45.5lbs</b>
Tool Dimensions (H x W x L)	25-1/4" x 13" x 23-9/16"
<b>Shipping Weight</b>	<b>55lbs</b>
Shipping Dimensions (H x W x L)	22-7/16" x 15-1/8" x 18-1/8"
<b>UPC</b>	<b>849713011305</b>
Part Number	RAGE2

### Supplied With

14" RAGE Multipurpose TCT Blade, V-Block, Hex Wrench, Spare Carbon Brush Set, Safety Goggles, Ear Plugs & Manual.

### 14" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>36</b>	<b>1"</b>	<b>.083"</b>	<b>RAGE355BLADE</b>
Diamond	0	1"	.118"	14BLADEDMD





# RAGE3

## 10" MULTIPURPOSE COMPOUND SLIDING MITER SAW\*



### MULTIPURPOSE CUTTING - EASILY CUTS STEEL, ALUMINUM, WOOD (WITH NAILS) & PLASTIC USING ONE SAW AND ONE BLADE!

- The RAGE3 will cut a compound miter through **steel square tube!**
- Cuts cleanly without excessive heat, burrs or the necessity of coolant.
- **10" RAGE blade can produce up to 750 cuts per blade in 2" mild steel box section\*\*.**
- **Laser guidance** for optimum accuracy.
- Features a unique in-line handle and trigger switch, enabling **right or left handed use.**
- **High quality** construction.
-  **approved.**
- **Dual-sided inner-flange\*\*\*\*.**



### Technical Specifications

Motor (120v ~ 60Hz)	2000W (Soft Start)
<b>Amps</b>	<b>15</b>
Horsepower	2.5
<b>RPM (No Load)</b>	<b>2500</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>98dB(A)</b>
Vibration Level (Under Load)	3.05m/s <sup>2</sup>
<b>Maximum Depth Of Cut (90° Bevel)</b>	<b>3"</b>
Maximum Depth Of Cut (45° Bevel)	1-1/2"
<b>Maximum Width Cut (90° Miter)</b>	<b>11-13/16"</b>
Maximum Width Cut (45° Miter)	8-1/4"
<b>Dust Port Diameter***</b>	<b>1-3/8"</b>
Tool Weight	39lbs
<b>Tool Dimensions (H x W x L)</b>	<b>25" x 20" x 30"</b>
Shipping Weight	45lbs
<b>Shipping Dimensions (H x W x L)</b>	<b>16" x 23" x 31"</b>
UPC	849713011350
<b>Part Number</b>	<b>RAGE3</b>

### Supplied With

10" RAGE TCT Blade, Twin Clamp Work Holding System, Spare Carbon Brush Set, Dust Bag, Wrench, Goggles, Ear Plugs & Manual.

### 10" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>28</b>	<b>1"</b>	<b>.078"</b>	<b>RAGE255BLADE</b>
Diamond	0	1"	.078"	10BLADEDM



### Advanced technology; out-performs abrasive saws

When cutting steel, the material has a workable finish. Virtually no heat, burrs or sparks are created, unlike dangerous alternative methods (shown left).



### Perfect for long, angled cuts

Compound tilt and slide mechanism, for long angled cuts, offers a solution to almost all common applications.



### Optional Accessory

Mobile Mitre Saw Stand, including adjustable work support arms for added stability. Collapsible design for easy storage and portability.



\*Important notice: Always use supplied safety equipment when operating.  
\*\*Evolution's internal test data.\*\*\*Stepped power tool adapter may be required to connect to vacuum.  
\*\*\*\*Dual-sided inner-flange enables you to fit Evolution multipurpose blades with 1" arbor and by "reversing" the dual-sided inner-flange, you can also fit other saw blades with 5/8" arbor.

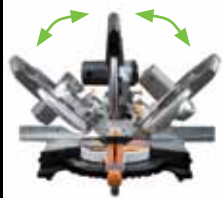
# RAGE3-DB

## 10" MULTIPURPOSE DOUBLE BEVEL COMPOUND SLIDING MITER SAW\*



**THE RAGE3-DB IS THE ULTIMATE MITER SAW, COMBINING INNOVATIVE MULTIPURPOSE CUTTING TECHNOLOGY WITH DOUBLE BEVEL FUNCTIONALITY.**

- 10" RAGE blade can produce up to 750 cuts per blade in 2" mild steel box section\*\*.
- No coolant required and produces virtually no sparks.
- Extendable fence guard for long workpieces.
- Laser guidance for optimum accuracy.
- Extra large base for stability.
-  approved.



### Easy to use double bevel

Reduces time adjusting the workpiece, quickly and easily making angled cuts up to 45 degrees from both the left and right.



### Large slide mechanism

Offering an extended slide, the RAGE3DB can easily make cuts through common and oversized miter applications.



### Optional 10" diamond blade

Transforms this miter saw into a sliding tile cutter; ideal for roof tiles!

\*Important notice: Always use supplied safety equipment when operating.  
\*\*Evolution's internal test data. \*\*\*Stepped power tool adapter may be required to connect to vacuum.



## Technical Specifications

Motor (120v ~ 60Hz)	2000W (Soft Start)
<b>Amps</b>	<b>15</b>
Horsepower	2.5
<b>RPM (No Load)</b>	<b>2500</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>94dB(A)</b>
Vibration Level (Under Load)	3.05m/s <sup>2</sup>
<b>Maximum Depth Of Cut (90° Bevel)</b>	<b>3"</b>
Maximum Depth Of Cut (45° & -45° Bevel)	1-1/2"
<b>Maximum Width Cut (90° Miter)</b>	<b>12-5/8"</b>
Maximum Width Cut (45° & -45° Miter)	8-3/4"
<b>Dust Port Diameter***</b>	<b>1-3/8"</b>
Tool Weight	46.5lbs
<b>Tool Dimensions (H x W x L)</b>	<b>25" x 24" x 33"</b>
Shipping Weight	55lbs
<b>Shipping Dimensions (H x W x L)</b>	<b>21-5/8" x 22-11/16" x 30-1/2"</b>
UPC	849713028143
<b>Part Number</b>	<b>RAGE3DB</b>

## Supplied With

10" RAGE TCT Blade, Wrench, 2 Work Piece Supports & End Stop, Spare Carbon Brush Set, Clamp, Dust Bag, Goggles, Ear Plugs & Manual.

## 10" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>28</b>	<b>1"</b>	<b>.078"</b>	<b>RAGE255BLADE</b>
Diamond	0	1"	.078"	10BLADEDMD





# RAGE4

## 7-1/4" MULTIPURPOSE CUTTING CHOP SAW\*



**THE RAGE4 IS THE PERFECT TOOL FOR CUTTING THROUGH REBAR, BOLT TRIMMING & OTHER SMALLER APPLICATIONS.**

- Utilizing patented professional RAGE® technology; easily cuts **Steel, Aluminum, Wood (even wood with nails)** & Plastic, using just one blade!
- RAGE4 produces a fast, ultra clean cut through mild steel, aluminum, brass, copper, wood, plastics and PVC.
- **Easier to use than a hacksaw** and far more portable than a chop saw.
- **Compact and portable.**
-  **approved.**



### Technical Specifications

Motor (120v ~ 60Hz)	1250W
<b>Amps</b>	<b>10</b>
Horsepower	1.4
<b>RPM (No Load)</b>	<b>3500</b>
Recommended Maximum Duty Cycle	30mins
<b>Sound Pressure Level (Under Load)</b>	<b>100.8dB(A)</b>
Vibration Level (No Load)	1.42m/s <sup>2</sup>
<b>Maximum Thickness Of Cut (Mild Steel Plate)</b>	<b>1/4"</b>
Maximum Cut 90° (Square)	1-3/4" x 1-3/4"
<b>Maximum Cut 90° (Rectangle)</b>	<b>1-3/4" x 3-3/4"</b>
Maximum Cut 90° (Round)	2"
<b>Maximum Cut 45° (Square)</b>	<b>1-3/4" x 1-3/4"</b>
Maximum Cut 45° (Rectangle)	1-3/4" x 3"
<b>Tool Weight</b>	<b>19lbs</b>
Tool Dimensions (H x W x L)	14-3/4" x 9-3/4" x 19"
<b>Shipping Weight</b>	<b>24lbs</b>
Shipping Dimensions (H x W x L)	12" x 12" x 20"
<b>UPC</b>	<b>849713024619</b>
Part Number	RAGE4

### Supplied With

7-1/4" RAGE Multipurpose TCT Blade, Wrench, Safety Goggles, Ear Plugs & Manual.

### 7-1/4" Multipurpose Blades

Type	Teeth	Arbor	Kerf	Part Number
<b>Multipurpose</b>	<b>40</b>	<b>20mm</b>	<b>.067"</b>	<b>RAGEBLADE</b>
Diamond	0	20mm	.098"	185BLADED



### Advanced technology; out-performs abrasive saws.

When cutting steel, the material has a workable finish. Virtually no heat, burrs or sparks are created, unlike inherently dangerous abrasive saws (shown left).



### Fast action swivel clamp enables cuts to be made from 0-45°.

Designed exclusively for the contractor market, this incredible Multipurpose saw can save you time and energy.



### High performance & time saving

No more need to waste time with a hacksaw! The RAGE4® leaves an instantly workable finish in a fraction of the time.

\*Important notice: Always use supplied safety equipment when operating.



# 12" ELECTRIC DISC CUTTER

## WITH DIAMOND BLADE\*



**EASILY CUTS CONCRETE, REINFORCED CONCRETE, STONE, BRICK, PAVING AND OTHER STONE.**

- The **ergonomic soft-grip**, mid-position, front and rear support handles are ideally positioned to aid accurate cutting in both **horizontal and vertical modes**.
- **Fully adjustable safety guard** allows for horizontal & vertical cutting.
- Lightweight and easy to maneuver compared to heavy gas powered units.
- **Easy-to-use & maintenance free**; the ideal alternative to gas powered disc cutters.
- Spindle lock mechanism makes blade replacement **quick and simple**.

**approved.**



### Even cuts reinforced concrete

This Electric Disc Cutter makes easy work out of the hard to cut materials and easily cuts Concrete, even extremely tough Reinforced Concrete, Stone, Brick, Paving and other Stone materials.



### No harmful fumes

The 2400W hi-torque, heavy duty electric motor means no harmful fumes are emitted, making it ideal for work in enclosed areas and very easy-to-use. It's the ideal alternative to high maintenance, gas-powered disc cutters!



### 4" cutting depth\*\*

The included 12" blade has a maximum cutting depth of 4", achieved through progressive & incremental cutting.

\*Important notice: Always use supplied safety equipment when operating.  
\*\*Progressive / incremental cutting required to obtain maximum cutting depth.



## Technical Specifications

Motor (120v - 60Hz)	2400W
<b>Amps</b>	<b>20</b>
Horsepower	1.4
<b>RPM (No Load)</b>	<b>5000</b>
Recommended Maximum Duty Cycle	20mins
<b>Sound Pressure Level (Under Load)</b>	<b>102.4dB(A)</b>
Vibration Level (Under Load)	4.8m/s <sup>2</sup>
<b>Maximum Depth Of Cut**</b>	<b>4"</b>
Tool Weight	21lbs
<b>Tool Dimensions (H x W x L)</b>	<b>18-1/4" x 22-11/16" x 10-1/2"</b>
Shipping Weight	32lbs
<b>Shipping Dimensions (H x W x L)</b>	<b>24-1/2" x 11-5/8" x 16-15/16"</b>
UPC	849713028099
<b>Part Number</b>	<b>DISCCUT1</b>

## Supplied With

12" Diamond Blade, Dust Extraction Port, 22.2mm & 1" Flanges, Wrench, Safety Goggles, Ear Plugs & Manual.

## 12" Diamond Blade

Type	Teeth	Arbor	Kerf	Part Number
Diamond	0	1"	.118"	12BLADEDMM



# RAGE-B<sup>®</sup>

"I had to replace rotting wood. My contactor would not even quote me! So I got the RAGE-B!"



*"Accurately cuts through heavy tropical hardwood."*



*"Job done! RAGE-B's still going strong & the blade's in great shape."*

**Chad Evans**  
BUILDER

# RAGE2<sup>®</sup>

"I wanted to build a kit car. Cutting metal is usually a real pain, until I was introduced to the RAGE2!"



*"The RAGE2 did a great job of cutting 2" square tube. It does it in one clean, effortless & spark-free motion."*



*"I really was surprised that I didn't have to finish the cuts off in any way."*

**Matthew Richardson**  
MECHANIC

# RAGE3<sup>®</sup>

"The challenge was to replace 11 sets of bunk beds using plywood & the RAGE3!"



*"The RAGE3 had the capacity & ability to successfully cut steel & wood, with the same blade."*



*"The frame is wood, plywood & the ladders are steel tube!"*

**Steve Jenkins**  
MASTER CARPENTER

**YOUR RAGE.  
YOUR STORY.**

**CUT: Mild Steel • Aluminum • Hardwood • Wood with Nails  
Plastics • Softwoods • Rebar • Copper • Composite Woods • Decking  
Laminate Flooring • PVC • Plexiglass • Plywood • Steel Grate  
Rubber Hose • Conduit • Unistrut • MDF • Cable Tray • I-Beams  
Diamond Plate • Steel Studs • Angle Iron • Corrugated Metal Fence  
Posts • Framing • Vinyl Siding • Flashing • Window Fittings**

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**TO RECEIVE A FREE RAGE BLADE!**

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IMPRESSIVE  
TOOL?**



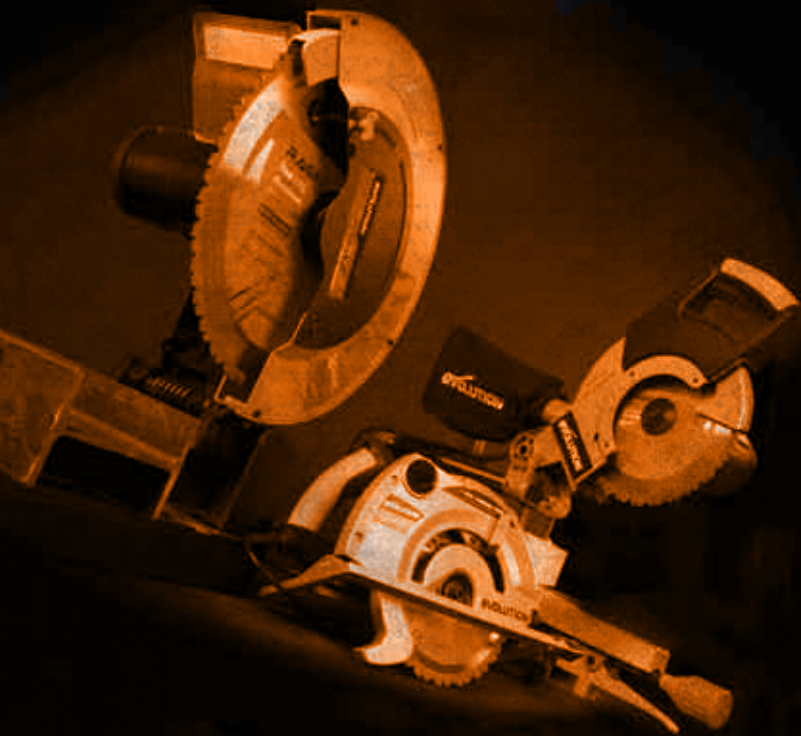
**CUT:  
STEEL  
ALUMINUM  
WOOD**

**WITH ONE SAW & ONE BLADE!**

When cutting Steel, Evolution Multipurpose saws leave an instantly workable finish, producing no heat, no burr and virtually no sparks.

Full range available

**RAGE**  
TECHNOLOGY





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# INNOVATION DEFINED.

**Pioneering Multipurpose cutting.**

**CALL 866-EVO-TOOL**

Service & Warranty: 563-209-9173. Fax: 563-386-8010.  
Email: [evolutioninfo@evolutionpowertools.com](mailto:evolutioninfo@evolutionpowertools.com).

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